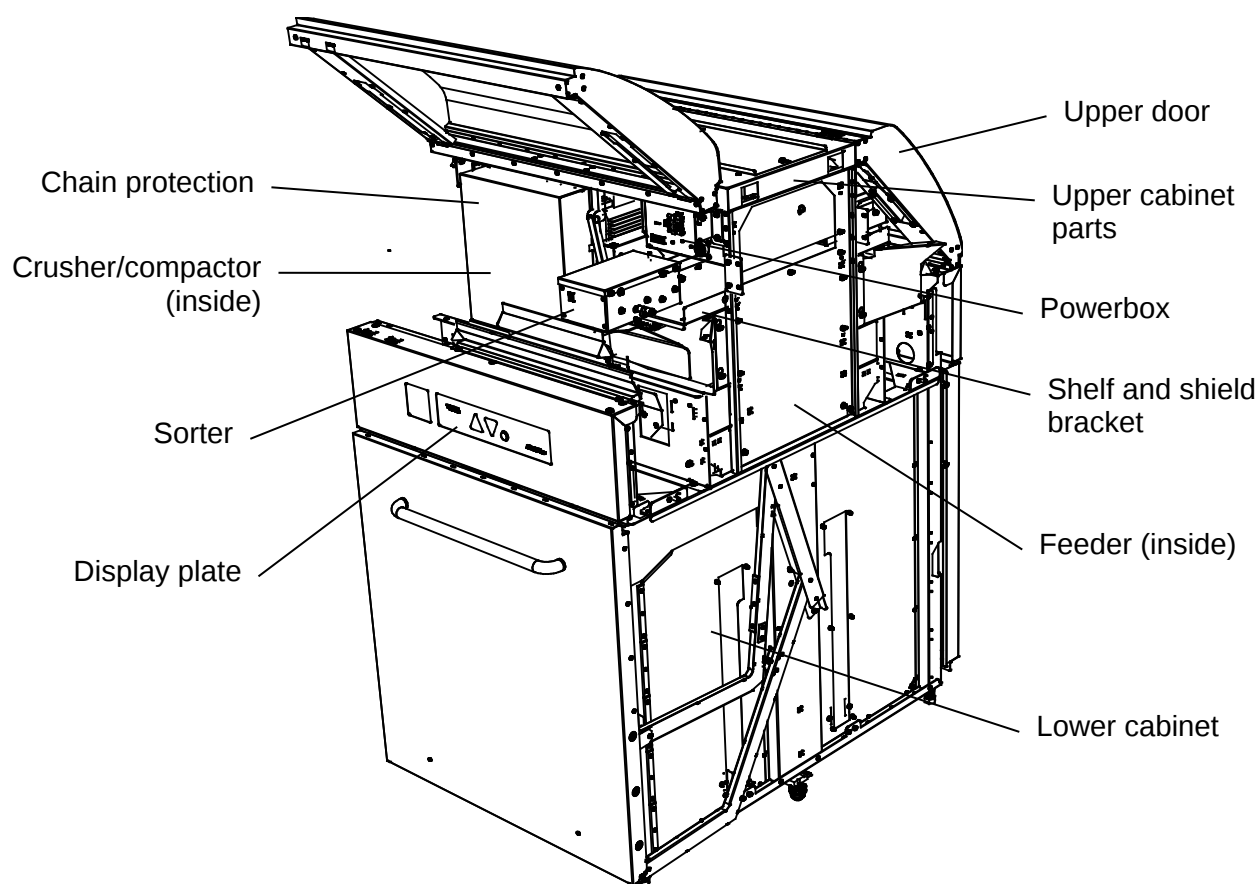


## 90136XXX (50136036) MULTIPAC UNIT LF/RGT



Location of the parts to be disassembled. For detailed description of dismantling procedures, please refer to the *MultiPac Service Manual (70136006)*.

| Revision level | Date           | Description      |
|----------------|----------------|------------------|
| A              | May 2012       | Initial version. |
| B              | September 2014 | Shorter doors.   |

There are variants of the MultiPac cabinets, causing minor individual weight differences.

| Material type  | Weight (kg)                         |  | Material type | Weight (kg)                     |
|----------------|-------------------------------------|--|---------------|---------------------------------|
| Steel and iron | Long doors: 347<br>Short doors: 344 |  | Plastics      | Long doors: 5<br>Short doors: 6 |
| Aluminium      | —                                   |  | Rubber        | 1                               |
| EEE parts      | 38.2                                |  | Other         | —                               |

*All weights are approximate.*

Parts containing plastic and steel should be separated. Printed circuit boards should be separated from steel.

#### Suggested tools:

- Socket wrenches 10, 13 and 17 mm.
- Torx screwdrivers T20, T25 and T30.
- Hex key 4 mm.
- Cross head screwdrivers Poz #1 and #2.
- Cutting pliers, medium.

#### Suggested disassembly procedure:

| Step | Part                               | Material                           |
|------|------------------------------------|------------------------------------|
| 1    | Upper doors                        | Steel                              |
| 2    | Chain protection, left and right   | Steel                              |
| 3    | Cables and sensors, left and right | Plastic and cables (EEE)           |
| 4    | Power cables                       | Cables (EEE)                       |
| 5    | Powerbox                           | Steel, PCB (EEE)                   |
| 6    | Sorters, left and right            | Steel, cable (EEE), plastic, motor |
| 7    | Crusher                            | Steel, plastic, motor              |
| 8    | Shelf and shield bracket           | Steel, rubber                      |
| 9    | Feeder                             | Plastic, steel (EEE)               |
| 10   | Upper cabinet parts                | Steel, cables (EEE)                |
| 11   | Display plate                      | Plastic, PCB (EEE)                 |
| 12   | Lower cabinet                      | Steel, sensors, cables (EEE)       |